

Work Order ID 58614

May 12, 2010 10:31:45 AM



Page 1

Item ID: D412-760-113

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Stop



Start Date: 12/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 17/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *RF*Date: *10/05/12* Tooling:

Date:

Run Start



QC:

Date: _____ SPC (Y/N): _____

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
IIN D412-760	<i>BE</i>

100

*10.05.27*

0.00

RF for BG 10/05/25

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-113
CHG001*5.10.15.27*

110



Pick Kit

0.00

110/126 (2)

Packaging

Packaging

Memo

0.00

120



QC4- 100% Inspect kits for completeness

0.00

6.10.15.27

QC

Quality Control

Memo

0.00

6.10.15.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58614

May 12, 2010 10:31:45 AM



Page 2

Item ID: D412-760-113

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Stop



Start Date: 12/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 17/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-760-113

Location: 115PPP rev: A10-5-27 220

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-05-28

MF 10-5-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May 12, 2010 10:31:49 AM

Page 1

Work Order ID: 58614



Parent Item: D412-760-113



Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 12/05/2010

Required Date: 17/05/2010

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3933-1 Aft Wall Protector		Manufactured	No			110	Each	0.0000	1	58852		
D3933-2 Aft Cabin Wall Protector, RH		Manufactured	No			110	Each	0.0000	1	58853		
D3935-3 Pylon Wall Protector, LH		Manufactured	No			110	Each	0.0000	1	58854		
D3935-4 Pylon Wall Protector, RH		Manufactured	No			110	Each	0.0000	1	58858		
D3942-1 Angle		Manufactured	No			110	Each	12.0000	28 14	58807 58808		
D3942-3 Clip		Manufactured	No			ST098	<u>Location</u>	Loc Qty	<u>Loc Code</u>	58603		
								56068	12 12			
						110	<u>Location</u>	Loc Qty	<u>Loc Code</u>	58603		
								53460	14 14			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May 12, 2010 10:31:49 AM

Page 2

Work Order ID: 58614



Parent Item: D412-760-113



Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 12/05/2010

Required Date: 17/05/2010

Comments:

Start Qty: 2.00

Required Qty: 2.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
		330m x3 38Lm						

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty	Qty	Part Number	Description
011	013		
X		D412-760-011	CABIN FLOOR PROTECTOR KIT
X		D412-760-013	CABIN FLOOR PROTECTOR KIT
X		D412-760-015	CABIN FLOOR PROTECTOR KIT
X		D412-760-017	CABIN FLOOR PROTECTOR KIT
X	X	D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
X	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
X	X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1		D3574-1	CABIN FLOOR PROTECTOR
1		D3574-2	CABIN FLOOR PROTECTOR
1		D3574-3	CABIN FLOOR PROTECTOR
1		D3574-4	CABIN FLOOR PROTECTOR
		D3574-5	CABIN FLOOR PROTECTOR
		D3574-6	CABIN FLOOR PROTECTOR
1		D3575-1	CABIN FLOOR PROTECTOR
1		D3575-2	CABIN FLOOR PROTECTOR
1		D3575-3	CABIN FLOOR PROTECTOR
1		D3575-4	CABIN FLOOR PROTECTOR
		D3575-5	CABIN FLOOR PROTECTOR
		D3575-6	CABIN FLOOR PROTECTOR
		D3788-1	CABIN FLOOR PROTECTOR
		D3788-2	CABIN FLOOR PROTECTOR
		D3788-3	CABIN FLOOR PROTECTOR
		D3788-4	CABIN FLOOR PROTECTOR
6	4	D3580-1	JOGGLE BRACKET
14	40	D3628-1	CUPPED WASHER
6	8	D3628-3	CUPPED WASHER
		1 D3876-1	RH FORWARD WALL PROTECTOR
		1 D3876-3	FORWARD WALL PROTECTOR
		1 D3876-5	LH WALL PROTECTOR
		1 D3876-7	AFT WALL PROTECTOR
		1 D3876-9	RH AFT WALL PROTECTOR
		1 D3876-11	FLOOR PROTECTOR
		1 D3876-13	DOOR PROTECTOR
	1 ✓ 1	D3933-1	LH AFT CABIN WALL PROTECTOR
	1 ✓ 1	D3933-2	RH AFT CABIN WALL PROTECTOR
		D3935-1	LH PYLON PROTECTOR
		D3935-2	RH PYLON PROTECTOR
	✓ 1	D3935-3	LH PYLON PROTECTOR
	✓ 1	D3935-4	RH PYLON PROTECTOR
	✓ 14	D3942-1	ANGLE
	✓ 10	D3942-3	CLIP
		1 D3952-1	PLACARD
		36 80-004-2-6	INSERT
28		AN960JD10	WASHER
12		AN960JD416	WASHER
14		MS24654S54	SCREW
6		MS24654S100	SCREW
		36 MS27039-1-04	SCREW
	✓ 4	MS27039-4-10	SCREW
	✓ 6	MS27039-4-16	SCREW
	✓ 8	MS27039-5-08	SCREW
	✓ 8	MS27039-5-12	SCREW

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries